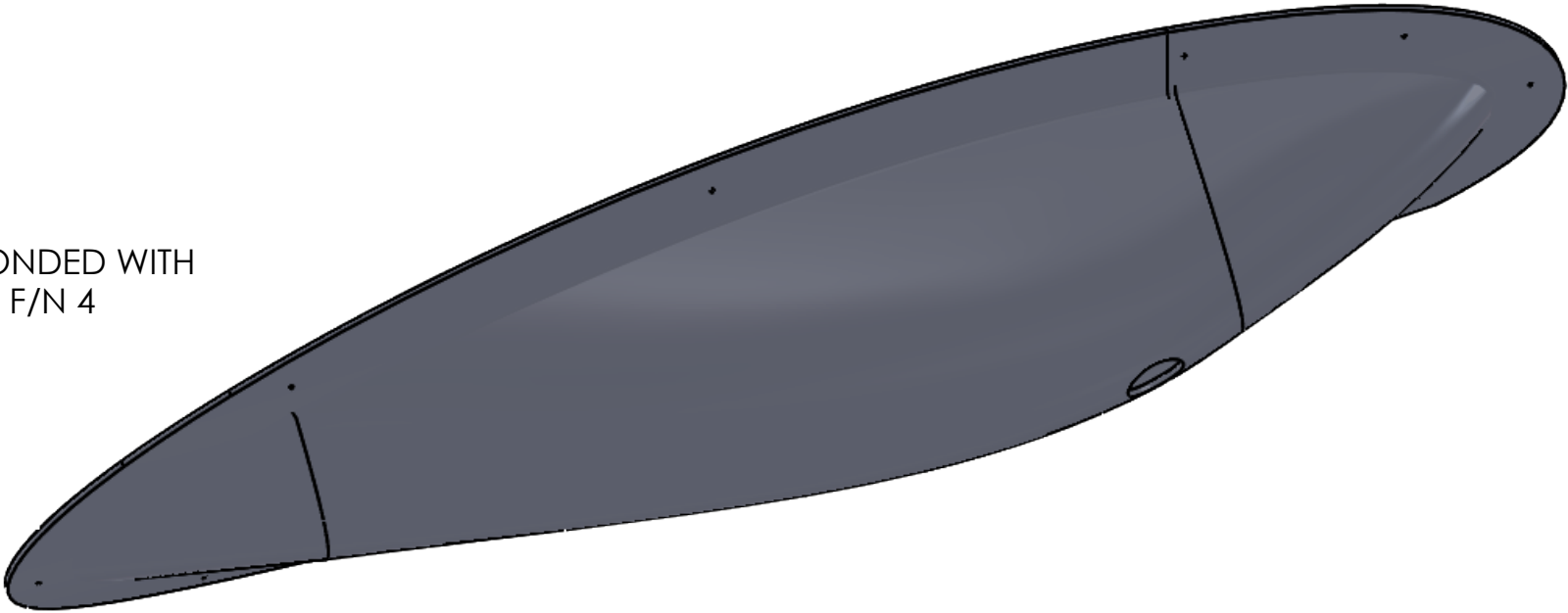


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PR2		N/C
N/C	INITIAL RELEASE	03/08/16	P. BRAVO
A	INCORPORATED ECN 06749	07/23/21	J. GARDINER

NOTES:


1. IDENTIFY IAW MPP-120
2. MATERIAL: LEXAN F6000 SERIES, DARK GREY
3. MANUFACTURE IAW SABIC INNOVATIVE PLASTICS PROCESSING GUIDE
4. PRIME IAW MIL-PRF-85582C, TYPE 1, CLASS N
FOLLOW SABIC INNOVATIVE PLASTICS PROCESSING GUIDE, PAGE 24
5. PART DIMENSIONS CONTROLLED BY CAD MODEL
FILE: 651.0410 PR2 LR RESERVOIR FAIRING
6. BOND F/N 2 & F/N 3 TO INSIDE SURFACE OF FAIRING USING F/N 6
7. COVER OUTBOARD SIDE OF F/N 1 WITH PROTECTIVE TAPE F/N 5 (TAPE IS BONDED WITH
GAUGE GLASS F/N 2 USING ADHESIVE F/N 6) AND SEAL WITH RTV SEALANT F/N 4
ALL AROUND THE EDGES OF THE HOLE DIAMETER OF 1IN
8. MATERIAL P/N 600.0025, SEE SPEC AMS-021
9. MATERIAL P/N 601.1422 CLEAR TUFFAK AM, .030 THK
10. MATERIAL P/N 600.1028, VENDOR P/N 3M8672
11. ONLY THE OUTSIDE OF THE SURFACE F/N 1 (651.0410) SHOULD BE TEXTURED



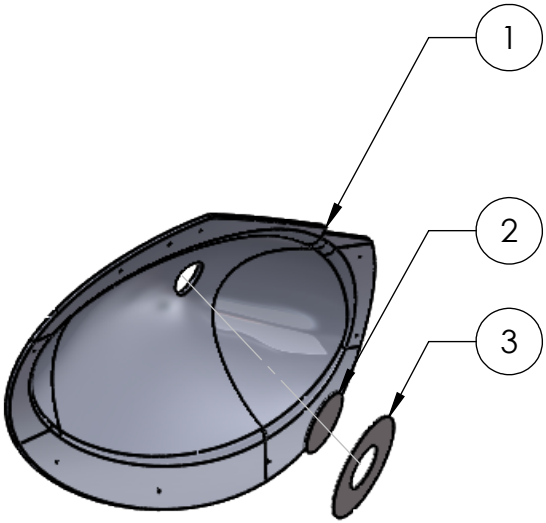
651.0401

A/R	6	600.0901	ADHESIVE		LA 4009					
1	5	651.0414	PROTECTIVE TAPE 1"		3M8672					
A/R	4	601.2045	RTV BLACK		LOCTITE 598					
1	3	651.0412	GAUGE COLLAR							
1	2	651.0411	GAUGE GLASS							
1	1	651.0410	LR RESERVOIR FAIRING							
X		651.0401	LR RESERVOIR FAIRING ASSY							
.0401	FIND	PART	DESCRIPTION		MAT'L		SPEC			
QTY	No.	No.								
QTY		PARTS LIST								
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 03/08/16		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE						
651.0500		DRAWN BY D. MEJIA							CHECKER P. BRAVO	
		DRAWING APPROVAL P. BRAVO 03/08/16								
		CONTRACT No.								
				A119KX LIFERAFT RESERVOIR FAIRING						
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.10 3 PLACE DECIMALS ±.030 ANGLES ± .5°								
				SIZE B	CAGE CODE 07MZ6	DWG. NO. 651.0400	REV. A			
				SCALE N/A			SHEET 1 OF 3			

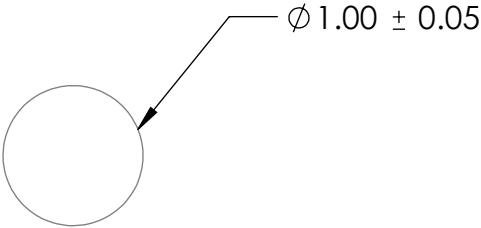
D

ORIGINAL DATE (MO-DA-YR) 03/08/16	 <div> <div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760) 724-5300</div> <div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div> </div>		
DRAWN BY CHECKER D. MEJIA P. BRAVO			
DRAWING APPROVAL P. BRAVO 03/08/16			
CONTRACT No.	<div>A119KX LIFERAFT RESERVOIR FAIRING</div>		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.003 ANGLES ± .5°	SIZE	CAGE CODE	DWG. NO.
	B	07MZ6	651.0400
	SCALE N/A		SHEET 2 OF 3
			REV. A

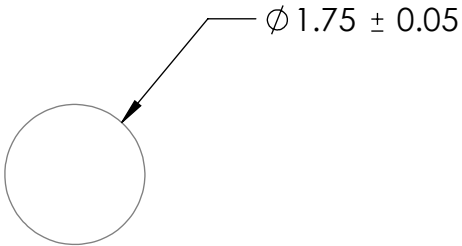
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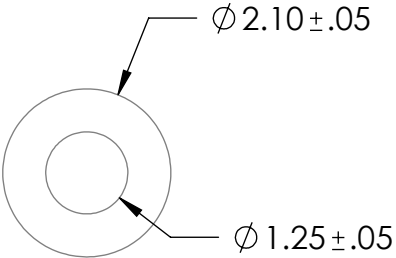
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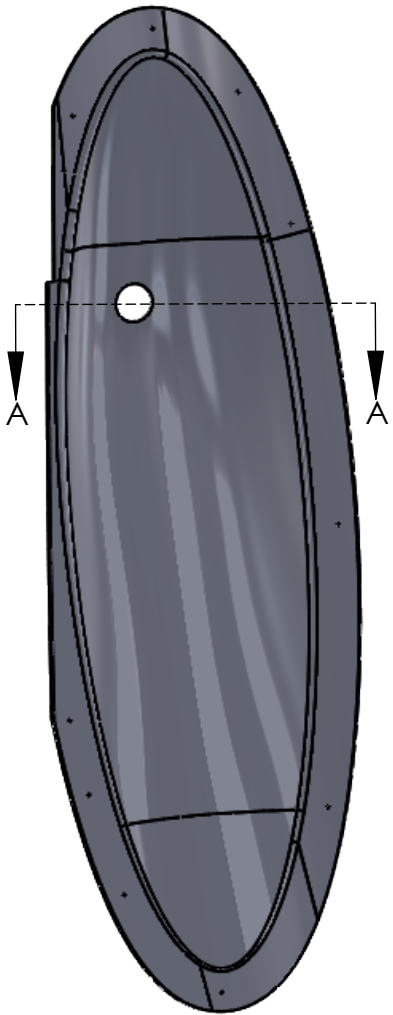
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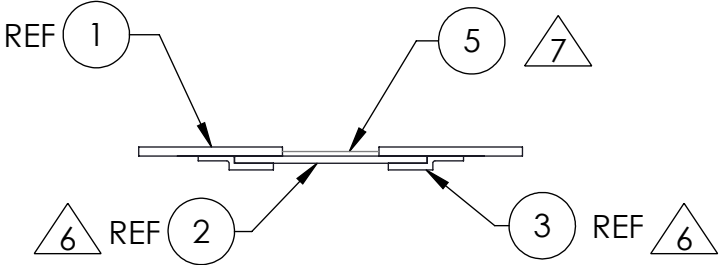
651.0411




651.0412



651.0401



SECTION A-A

ORIGINAL DATE (MO-DA-YR) 03/08/16		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY D. MEJIA	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 03/08/16		AT119KX LIFERAFT RESERVOIR FAIRING	
CONTRACT No.		SIZE B	REV. A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.10 3 PLACE DECIMALS ±.030 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 651.0400
SCALE N/A		SHEET 3 OF 3	